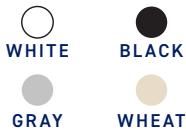


INSTALLATION INSTRUCTIONS

INSULATED STACKER 1540-511

COLOR OPTIONS



CONTENTS:

1540-511 U BOX + L BOX
2 SCREWS + 2 SPACERS
4 SECURITY CLIPS



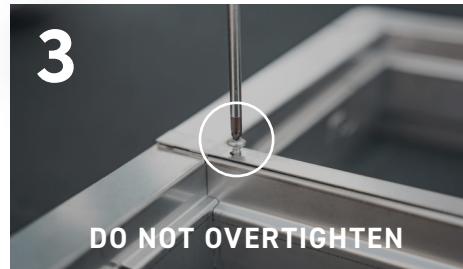
Prepare 16 1/4"W x 16 1/4"H Opening

Ensure the inside and outside are clear of debris. The vent opening must not exceed 12" above the highest adjacent grade.



Remove Door From Both Frames

With the vent flange facing you, rotate the bottom of each vent door outward and slide out of frame.



Attach Both Frames Together

Place upper frame on top of lower frame & align holes. Insert and tighten front frames with the included (2) screws.



Snap 2 Spacers in the Back

Turn the assembled frame over and insert the (2) nylon spacers into the holes in the rear of the frame.



Insert Installation Clips Into Slots

There will be two slots on the top and two slots on the bottom of the frame.



Apply Sealant On Flange

Use Hurribond® or an equivalent adhesive on all edges of the back side of the vent flanges.



Push Frame Into Wall

Compress top & bottom clips, sliding the frame into cavity. Fully insert until flush with the wall. Ensure the frame is level.



Slide Door Back Into Frame

Grab the bottom of the door with float pins facing towards you. Slide into frame & allow door to swing closed, until latched.



Insert 4 Security Clips

Place a security clip in the pivot pin track on left and right side of frame. Needle nose pliers may be needed.



TEST YOUR FLOOD DOOR

Please test and wash your vents at least twice a year. To test, insert a business card into both float slots.

MAKE VENT INSTALLS A BREEZE

Hurribond is a fast-curing, multi-purpose silicone sealant and adhesive. Comes in gray or white. 1 tube for every 5-6 vents.

